

Work Order ID 129084

January-29-15 9:05:08 AM

BLUE

129084

Page 1

Item ID: D3407-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Tow Ring
 Start Date: 1/28/15 Start Qty: 12.00 *12* Cust Item ID:
 Required Date: 2/27/15 Req'd Qty: 12.00 *12* Customer:
 Reference:

Approvals: Process Plan: u Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3407	Rev E								

100 0.00
 100 Large Fab
 Large Fab Memo 0.00
 Large Fab Weld D3407-3/-5 using welding rod TIG174 as per Dwg D3407 & QSI
 004A/R TIG174 ROD Batch: M102576

x13 15-04-28 MAL

110 0.00
 110 QC9- Inspect visual per QSI004- Fusion Welds
 QC Memo 0.00
 Quality Control

13 15-4-29 DAS 50 9-89

120 0.00
 120 QC5- Inspect part completeness to step on W/O
 QC Memo 0.00
 Quality Control

13 15-4-29 DAS 50 9-89 DAS 9 9-89

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Equip/Tooling									
Handling/Pre									
Material									
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Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
		☐ Pressure/Forced Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other

Work Order ID 129084

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Item ID: D3407-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Tow Ring
 Start Date: 1/28/15 Start Qty: 12.00 ***12*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>st330</u>	0.00				12	27		
150							9-89		
Packaging	Memo	0.00					MAY 07 2015		
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							MAY 07 2015
160									
QC	Memo	0.00							
Quality Control									

MLJ MAY 07 2015

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Picklist Print

January-29-15 9:05:07 AM

Page 1

Work Order ID: 129084

129084

Parent Item: D3407-043

D3407-043

Parent Item Name: Tow Ring

Start Date: 1/28/15

Required Date: 2/27/15

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A05.10.14New issueKJ/EC

IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3407-3		Manufactured	No			100	Each	20.0000	1	12			

D3407-3

Stem

~~B129525~~ x3
B129411

Location

WA001

Loc Qty

20

Loc Code

120525 x10

20

x13

15-04-28 MAL

D3407-5

Manufactured No

100

Each

14.0000

1

12

D3407-5

Ring

B129160 x3

B126294 x10

Location

WA001

Loc Qty

14

Loc Code

117084

10

124368

4

x13

15-04-28 MAL

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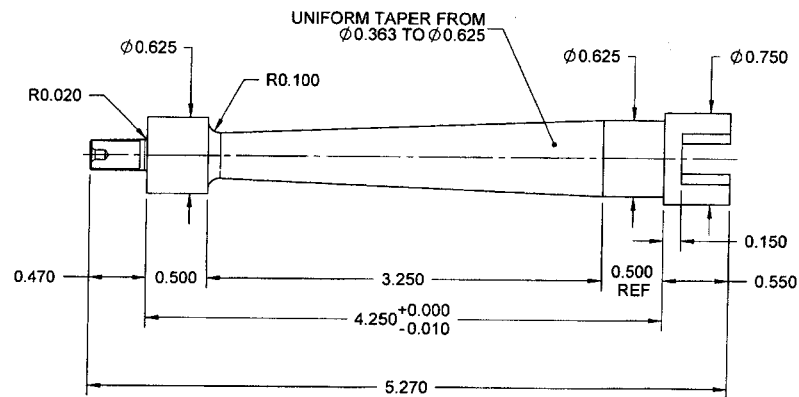
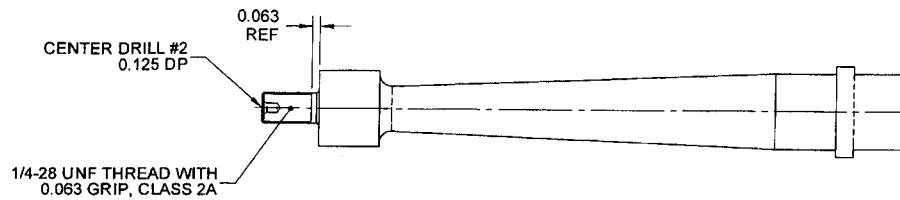
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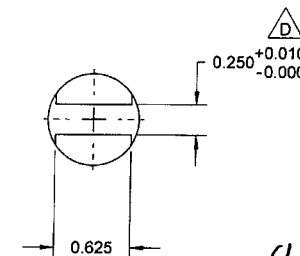
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D3407-1 STEM



w/129084

RELEASED
01-05-01

NOTES:

- 1) MATERIAL: 17-4 PH SS ROUND BAR PER AMS 5643 (REF. DART SPEC M17-4-R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: MACHINE ALL INSIDE EDGES WITH A 0.010 RADIUS
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.33 lbs

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3407	SHEET 2 OF 5
APPROVED		TITLE	SCALE
DE APPR.		TOW RING	NTS
DATE	08.07.23	COPYRIGHT © 2005 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

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